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010818

D4022-041
Job Sheet 195861



Part No: D4022-041

Job Qty: 6 pcs

Part Name: Fuel Transfer Pump Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 7/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4022 REV.DIPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per
ECN10-562 DD verf:EC IPP REV:C 11.11.22 PER ECN11-665 DD VERF:EC IPP REV:D 12.02.08 replace
AN818-6D for AN815-6D DD VERF:JLM IPP REV:E 17.10.19 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	7/15/19		0.00	2.52	Small Fab - 1		SMB 19/7/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	7/15/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	6 pcs	7/15/19		0.00	0.00	Packaging 3 - 1 - B4B		JUL 12 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

Plex 7/9/19 1:06 PM dart.boucher.sylvie

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC St 245
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	6 pcs	7/15/19	0.00 0.00		QC 21 - SA - 21	DATE JUL 17 2019
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9:55

Part Op **100** - (Small Fab) 1- As per note 10 remove and discard red blanking plug and install D5540-1, torque bolt as per dwg. 2- Descriptions: Assemble as per dwg D4022 3- Use Metal set A4 in location shown batch: 514122 4- O-ring Lub as per dwg batch: 7038681 Exp. date 02/13/22

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN815-6D	Union M Flare	12 Ea (2 ea)	100-Small Fab - 1	507141 5162661
D4022-1	Fuel Transfer Pump	6 pcs (1 ea)	100-Small Fab - 1	5176780
D4022-5	Thermal Switch	6 pcs (1 ea)	100-Small Fab - 1	5194597
MS29512-06	O-Ring	12 pcs (2 ea)	100-Small Fab - 1	5189296
D5540-1	Breather Vent	6 pcs (1 ea)	100-Small Fab - 1	5122100

S189989
S194837
S16078

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN815-6D	12	29	0
	D4022-1	6	6	0
	D4022-5	6	10	0
	D5540-1	6	8	0
	MS29512-06	12	35	0

Part Specifications

Specifications could not be found.



Container No: S196898



Part: D4022-041

Job No: 195861

Serial No/Batch: S196898

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/10/19